



SHRIRAM INSTITUTE FOR INDUSTRIAL RESEARCH

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TEST CERTIFICATE

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Kind Attn: MR. ARVIND MANN,IMS MANAGER

Date : 22-10-2019
Job No : 1910-1-141-880
Booking No : RG1920/1/8115
Booking Date : 05-10-2019
Customer Ref No. : CHALLAN NO. SR NO. 47
Customer Ref Dt. : 01-10-2019

Job No 1910-1-141-880

ONE SAMPLE DESCRIBED AS uPVC WINDOW PROFILE CUFF, P62SD01, WAS RECEIVED.

"THE SAMPLING WAS NOT CARRIED OUT BY SHRIRAM INSTITUTE FOR INDUSTRIAL RESEARCH. THE SAMPLE DESCRIPTION PROVIDED IN THE TEST CERTIFICATE ARE BASED ON DECLARATION BY THE SPONSOR."

S.No.	Tests	Results	Method/Protocol
1	Wall Thickness, mm		Clause 5.3.2, EN 12608 : 2003 (E)
	a) Sight surface	2.5	Clause 6.2.4.1, EN 12608 : 2003 (E)
	b) Non-sight surface	2.3	Clause 6.2.4.1, EN 12608 : 2003 (E)
2	Dimension tolerance, mm		Clause 5.3, Table 4, EN 12608 : 2003 (E)
	a) Width	110	
	b) Depth	62	
3	Mass of Profile, g/m	1882	Clause 6.3, EN 12608 : 2003 (E)
4	Resistance to Impact by falling mass at -10°C (falling mass 1000 g, Falling height 1500 mm)	Sample does not show repture	Clause 5.6, EN 12608 : 2003 (E), Cross reference EN 477
5	Behaviour after heating (at 150°C for 30 minute)	No visual change obseved	Clause 5.7, EN 12608 : 2003 (E), Cross reference EN 478
6	Heat Reversion, %	0.5	Clause 5.5, EN 12608 : 2003 (E), Cross reference EN 479
7	Flexural Modulus, MPa	2850	Clause A.4.3., EN 12608 : 2003 (E), Cross reference EN ISO 178
8	Vicat Softening Temperature, °C	77	Clause A.4.1., EN 12608 : 2003 (E), Cross reference EN ISO 306
9	Density, g/cc	1.46	ISO 1183 - 1: 2019

DOR: 05.10.2019

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AUTHORISED SIGNATORY

EMPLOYEE CODE:(1159)

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